



## Mismatches from Different Application Methods

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Particularly where light colors are applied, color shift (mismatching) may occur if a part of the order is roll coated and a part of the order is spray applied. It is always recommended to produce the entire order utilizing only one method of application or the other whenever possible.

If the order is roll coated and some spray application must be done (e.g. replacement of breakage, small additions to order, etc.), it is important to ensure that conditions, coating thickness, drying process, etc. are as common as possible.

Differing drying methods may also result in detectable differences in the coating appearance—again, more likely with lighter colors.

As with all quality measures regarding color, consistency in all aspects of production is preferable.

Please call ICD Technical Services, at (360) 546-2286, regarding any questions about the information provided in this bulletin.