



# FINALLY, A HEALTHY, GREEN ALTERNATIVE TO CERAMIC ENAMEL!



**ZERO VOC'S**  
Yes, *none*.



**NO VOC BURN OFF**  
Oven ventilation systems  
may be unnecessary.



**NO VOC BOILING**  
Eliminates splatter of  
ceramic enamel that  
hardens on oven rollers.



**ZERO HEAVY METALS**  
Including lead and mercury.



**WATER-BASED COATING.**  
Eliminating solvent use with  
an easy water clean-up.



**COST EFFECTIVE**  
May reduce Manufacturing  
clean-up and disposal costs.



TO LEARN MORE ABOUT CERAMIGLASS PLEASE VISIT:  
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ICDCOATINGS.COM

# EVERLASTING Impressions!



THE ULTIMATE COATING FOR:

# APPLIANCE & AUTOMOTIVE



## APPLIANCE • AUTOMOTIVE



**HIGH PERFORMANCE COATINGS**  
WHEN COLOR MATTERS

# AVAILABLE COLORS

## COLORFUL IMPRESSIONS! EVERLASTING

- ◆ Vast color range
- ◆ Durability (at 9H Hardness) as hard as ceramic enamel, but it isn't frit
- ◆ Ability to be used in screen based applications, for holes, dots, lines and other light diffusion options



# APPLIANCE

## WHY USE CERAMIGLASS™ OVER CERAMIC ENAMEL AS THE DESIGNS ON APPLIANCE GLASS?

- ◆ Green Strength - Very high abrasion resistance after passing through a low temperature drying oven, minimizing scratch defects.
- ◆ More opacity with less material applied - Commonly, a manufacturer can coat more glass with one kilogram of CeramiGlass™ versus one kilogram of ceramic enamel.
- ◆ When applied on glass at a 12.7µm (0.5 mil) wet application, a manufacturer may bypass the drying oven and place coated glass directly into the tempering oven. This may reduce energy and labor usage.

# AUTOMOTIVE

## WHY USE CERAMIGLASS™ OVER CERAMIC ENAMEL AS THE OBSCURATION BAND ON TRANSPORTATION GLASS?

- ◆ Cure Temperatures - Fully cured at 370°C (698°F) or 650°C (1202°F).
- ◆ Energy Usage Reduction - Depending on production processes employed, use of CeramiGlass™ may significantly reduce plant energy cost.
- ◆ Green Strength - Ceramic enamel has to achieve enough "green strength" through very high heat, to go into the front/side windshield bending process. At low heat CeramiGlass™ has developed enough "green strength" and will not crack or cause ANY issues

in the bending process:

- ◆ No ink transfer from an uncured product, as ceramic enamel often shows. In surface #2 applications, CeramiGlass™ can withstand the bending process with no defects after being exposed to moderate heat - 177°C (350°F).
- ◆ No clip, tong, or mold marks from the bending process. CeramiGlass™ is already cured!
- ◆ Production Speed Enhanced - Depending on production processes employed, use of CeramiGlass™ may increase production speed.
- ◆ Water Clean-Up - CeramiGlass™ cleans up easily with warm water.

## WHY DO AUTOMOTIVE DESIGNERS LIKE CERAMIGLASS™ FOR THEIR WINDOW DESIGNS?

- ◆ More opacity with less material
- ◆ CeramiGlass™ application = 20.3µm (0.8 mil)
- ◆ Ceramic enamel application = 30.5µm - 35.6µm (1.2 mils - 1.4 mils)
- ◆ CeramiGlass™ generally weighs less than ceramic enamel in obscuration band applications.
- ◆ No optical distortion burn line as seen in ceramic enamel obscuration bands.
- ◆ CeramiGlass™ lessens distortions that help improve the look of Heads Up Displays (HUDs).